



**RP850**



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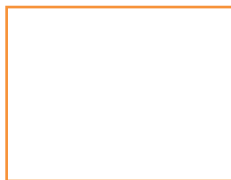
**SPIANATRICE PER TESTATE E BLOCCHI MOTORE**

**CYLINDER HEAD AND BLOCK RESURFACER**

**SURFACEUSE DE CULASSES ET BLOC-MOTEURS**

**CEPILLADORA PARA CULATAS Y BLOQUES**

| Dotazione standard                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Standard equipment                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Équipement standard                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Dotación standard                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Velocità asse mola variabile con lettura digitale</li> <li>• Velocità avanzamento tavola variabile</li> <li>• Programma cicli di lavoro manuale/continuo</li> <li>• Piatto portautensili CBN/PCD Ø330mm (13")</li> <li>• Cartuccia portainsero UT1350, inserto CBN UT1355</li> <li>• Pannello comandi integrato nel basamento</li> <li>• Schermo di protezione con pannello in policarbonato</li> <li>• PV0006 Coppia supporti piani completa di staffe</li> <li>• Olio lubrificante per guide</li> <li>• Chiavi di servizio</li> <li>• Libretto istruzioni</li> </ul> | <ul style="list-style-type: none"> <li>• Variable spindle speed complete of digital read-out</li> <li>• Variable table travel feed</li> <li>• Manual/continuous working cycle programs</li> <li>• CBN/PCD milling plate dia. 330mm (13")</li> <li>• Toolholder UT1350 and CBN insert UT1355</li> <li>• Control panel integrated on basement</li> <li>• Safety guard with polycarbonate shield</li> <li>• PV0006 Pair of parallel supports with clamps</li> <li>• Oil for slides</li> <li>• Wrench set</li> <li>• Instruction manual</li> </ul> | <ul style="list-style-type: none"> <li>• Vitesse de la meule variable avec display digital</li> <li>• Vitesse de la table variable</li> <li>• Programme cycle de travail manuel/continue</li> <li>• Plateau porte outil dia. 330mm (13")</li> <li>• Porte outil UT1350 avec inserts CBN UT1355</li> <li>• Tableau des commandes</li> <li>• Écran de protection</li> <li>• PV0006 Couple de parallels avec étrier</li> <li>• Huile pour guides</li> <li>• Trousse de service</li> <li>• Manuel d'entretien</li> </ul> | <ul style="list-style-type: none"> <li>• Velocidad variable del plato con lectura digital</li> <li>• Velocidad variable de avance de la mesa</li> <li>• Programa de trabajo en manual/continuo</li> <li>• Plato porta herramientas dia. 330mm (13")</li> <li>• Portaherramienta UT1350 con insertos CBN UT1355</li> <li>• Tablero de mando</li> <li>• Pantalla de protección con panel de poli carbonato</li> <li>• PV0006 Pareja de soportes planos con bridas</li> <li>• Aceite de lubrication para las guías</li> <li>• Llaves de servicio</li> <li>• Manual de instrucciones</li> </ul> |



| Accessori e ricambi                                                                                                                                                                                                    | Accessoires and spare parts                                                                                                                                                                                                                      | Accessoires et rechanges                                                                                                                                                                                                         | Accesorios y repuestos |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
|                                                                                                                                        |                                                                                                                                                                |                                                                                                                                               |                        |
| <div>PVA015</div> <p>Supporto universale orientabile con paralleli<br/><i>Adjustable universal fixture wit parallels</i><br/>Support universel avec parallels<br/><i>Soporte universal ajustable con paralelas</i></p> | <div>PV0015</div> <p>Supporto universale orientabile per testate inclinate<br/><i>Adjustable universal fixturewith moving plate</i><br/>Support universel pour culasses avec plate<br/><i>Soporte universal ajustable con placa de apoyo</i></p> | <div>TST010</div> <p>Dispositivo tastatore profondità di spianatura<br/><i>Downfeed depth assembly with indicator</i><br/>Tâteur de profondeur avec comparateur<br/><i>Dispositivo de lectura de la profundidad de corte</i></p> |                        |



**UT1330**

Utensile portainsero CBN/PCD da 1/2"  
1/2" CBN/PCD insert tool holder  
Porte util pour inserts de 1/2" CBN/PCD  
Portaherramienta para insertos de 1/2" CBN/PCD



**UT1355**

Inserto CBN 1/2" per ghisa  
1/2" CBN Insert for cast iron  
Plaque CBN 1/2" pour fonte  
Inserto CBN 1/2" para fundición



**UT1390**

Utensile portainsero ALP UT1392  
ALP insert tool holder for UT1392  
Porte util pour inserts ALP UT1392  
Portaherramienta para insertos ALP UT1392



**UT1356**

Inserto PCD 1/2" per alluminio  
1/2" PCD Insert for aluminium  
Plaque PCD 1/2" pour aluminium  
Inserto PCD 1/2" para aluminio



**UT1392**

Inserto ALP per alluminio con precamera  
ALP insert for aluminum with prechambers  
Plaque pour aluminium avec prechambre  
Inserto ALP para aluminio con precamaras

| Dati tecnici                       | Specifications               | Donées techniques           | Datos técnicos                    |                  |
|------------------------------------|------------------------------|-----------------------------|-----------------------------------|------------------|
| Corsa tavola                       | Table travel                 | Course de la table          | Carrera de la mesa                | 1115 mm          |
| Massima lunghezza lavorabile       | Max workpiece length         | Max longueur de travail     | Superficie útil de trabajo        | 850 mm           |
| Massima larghezza lavorabile       | Max workpiece width          | Max largeur de travail      | Ancho máximo de trabajo           | 330 mm           |
| Min - Max altezza lavorabile       | Min - Max workpiece height   | Min - Max hateur de travail | Min - Max altura de trabajo       | 200 ÷ 400 mm     |
| Diametro piatto fresa              | Milling wheel diameter       | Diamètre meule a secteurs   | Diametro plato porta herramientas | 330 mm (13")     |
| Velocità rotazione testa variabile | Variable head speed rotation | Vitesse de rotation plateau | Velocidad variable del plato      | 300 ÷ 1200 rpm   |
| Velocità avanzam. tavola variabile | Variable table travel speed  | Vitesse avancement table    | Velocidad variable de la mesa     | 0 ÷ 600 mm/min   |
| Motore testa                       | Head motor                   | Moteur tête                 | Potencia del motor del cabezal    | 1,5 Kw           |
| Motore tavola                      | Table motor                  | Moteur avancement table     | Potencia del motor de la mesa     | 0,75 Kw          |
| Dimensioni (LxLxH)                 | Dimensions (LxWxH)           | Dimensions (LxLxH)          | Dimensiones (LxAxA)               | 1550x870x1720 mm |
| Peso                               | Weight                       | Poids                       | Peso                              | 591 Kg           |

